

Date: Wednesday, 15/04/2009 10:55:22 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : HAI
Job Number : 47221	
Estimate Number : 10804	
P.O. Number :	Part Number : D206731011
This Issue : 15/04/2009 S.O. No. :	Drawing Number : D206-731-011
Prsht Rev. : NC	Project Number :
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 22/04/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM HAI
 1 X D206-731-011 B44441

2.0	D206731011	Mechanical GHW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Mechanical GHW

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT

509/04/15 (x) set

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 TOUCH UP AS NECESSARY

JH 09-04-15

(set)

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8 09/04/15

(x) set

6.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

ENSURE ALL PARTS IN KIT
 1 X D206-731-041

5 04/04/16 (x) set

Date: Wednesday, 15/04/2009 10:55:22 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: HAI

Job Number: 47221

Part Number: D206731011

Job Number:



Seq. #:

Machine Or Operation:

Description:

1 X D206-731-042

1 X D3355-041 HANDLE ASS'Y

1 X D3381-1 HANDLE LABEL

8
9/10/16 (xset)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



(1x)

Comment: PACKAGING RESOURCE #1

S
09/04/15

REPACKAGE PER PPP

USING NEW B/N

NEW PAPERWORK AND LABELS REQ'D

Rev B

9/14/16

SD

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 09/04/16

Job Completion



mf 09-04-16

INSPECTION ONLY

W

Date: Wednesday, 15/04/2009 10:55:32 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 44441	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 12272	DWG Name	: 206 GHW
Purchase Order #	:	Part Number	: D206731011
Complete Date	: 04/02/2009 2:30:39	DWG Number	: N/A
		Rev.	: REV.C

DUE DATE	ORDERED	DELIVERED
31/01/2009	1	1

2.0 D206731041-Mechanical GHW, LH	SUB-Component/Sub-job			
DATE	EMPLOYEE	TYPE	Qty	
04/02/2009	LACE01: Lacelle, Linda		1.000	\$1912.36
Subtotal:			CTD: 1	\$1912.36

3.0 D206731042-Mechanical GHW, RH	SUB-Component/Sub-job			
DATE	EMPLOYEE	TYPE	Qty	
04/02/2009	LACE01: Lacelle, Linda		1.000	\$1645.64
Subtotal:			CTD: 1	\$1645.64

4.0 D3355041-Handle Assembly	INVENTORY ITEM			
DATE	EMPLOYEE	TYPE	Qty	COST
23/01/2009	QUIR01: Quirion, Sonia	D3355041	1.000	\$324.92
Subtotal:			QTD: 0 CTD: 1	\$324.92

5.0 D33811-Handle Label	INVENTORY ITEM			
DATE	EMPLOYEE	TYPE	Qty	COST
23/01/2009	QUIR01: Quirion, Sonia	D33811	1.000	\$5.94
Subtotal:			QTD: 0 CTD: 1	\$5.94

		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$330.86
	SUB-COMPONENT (SUB-JOB):		\$3558.00
Total:			\$3888.86
COST PER UNIT:			\$3888.86

Date: Wednesday, 15/04/2009 2:30:45 PM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: HAI

Job Number: 47221

Part Number: D206731011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 X D206-731-042
1 X D3355-041 HANDLE ASS'Y
1 X D3381-1 HANDLE LABEL

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP
USING NEW B/N
NEW PAPERWORK AND LABELS REQ'D

JW 09.04.15

REFERENCE ONLY

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

